



SPRAY BODY FILL

Technical Data Sheet No 825



VOC compliant with the regulations

It is compatible with all type of paints and primers

It can be combined with 1K and 2K topcoats as well as metallic effect paints. 1K primers, 2K acrylic and epoxy primers, 1K and 2K clear coats

Contains universal thinner and propellant gas

General Technical Description

2-3 passes

Dust free 10-12 mins at 18-23 °C

Surface

On old, sanded paint work

Metal or wooden surfaces

OEM surfaces

Clean and sanded steel panels

HB Body Polyester Filler

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application:

- »» • For 1K topcoats and primers as well as metallic effect paints you need to fill 100 ml.
- For 2K primers, topcoats and clear coats you need to fill 80 ml and 20 ml BODY CONVERTER.
- For high viscous 2K primers and topcoats you need to fill 70 ml and 20 ml BODY CONVERTER and 10 ml BODY ACRYLIC THINNER NORMAL



Shake well before using



2-3 coats approximately 20-30 microns.



Dust free 10-12 mins at 18-23 °C



Full hardness within 24 hours.

Flash Point:
-°C

Specific Gravity:
0.80 g/cm³

Solid Content (No thinner):
- Weight

VOC (2001/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 365g/L. 2004/42/IIIB(e)(840)365

Theoretical Coverage:
-

Cleaning of equipment:
-

Remarks:

- Always try to use the product in accordance with the specifications provided.
 - It can be used by countries that do not adopt the VOC legislation as well.
 - Shake thoroughly before use.
 - Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C

Storage shelf life:

Store in a cool place and use within 36 months for best results. Guaranteed shelf life of 36 months in unused original containers

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